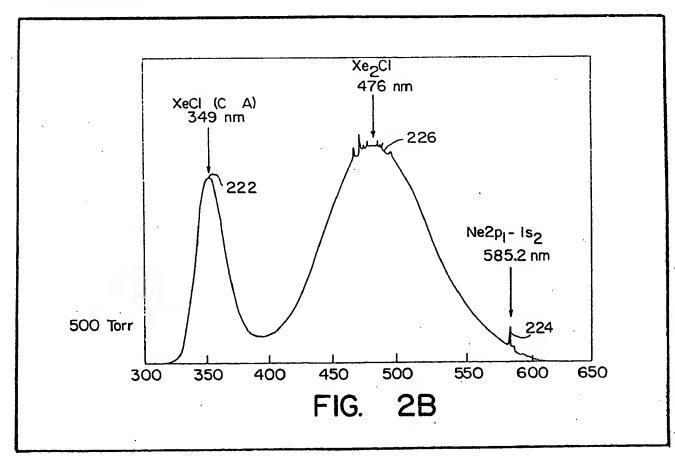
## UK Patent Application (19) GB (11) 2 109 628 A

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- (71) Appilcant
  Unitad Technologies
  Corporation,
  (USA—Dalaware),
  1 Financial Plaza,
  Hartford,
  Connecticut 06101,
  United Statas of America

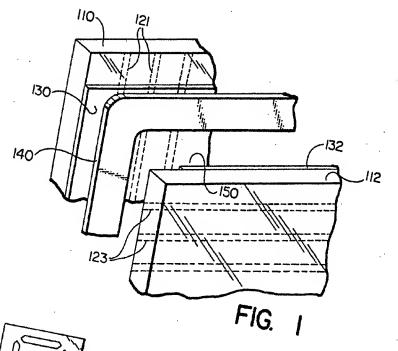
- (72) Inventors
  William Leo Nighan,
  Walter Jacob Wiegand,
  Carl McAlvay Ferrar
- (74) Agent and/or address for servica McNeight and Lawrenca, Regent House, Heaton Lane, Stockport, SK4 1BS
- (54) Optical display with excimer fluorescence
- (57) A gas discharge display device, e.g. matrix or 7-segment, contains one or more gas species which react under the discharge to form excited molecules (excimers) which emit radiation as they decay. The radiation may be visible or in the UV, usable with a phosphor. The most efficient

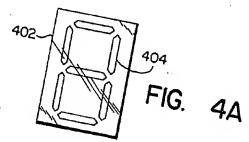
systems are mixtures of rare gases and halogen at pressure approaching 1 atmosphere, e.g. 20% Xe, 0.1% Cl<sub>2</sub>, remainder Ne. The gas space is 100 um deep between MgO electronemissive coatings on 25  $\mu$ m glass dielectric layers over the crossed electrodes: at a total pressure of 2/3 atmosphere, pulses of 250 ns duration, repeated at 100 KHz, of the order of 500 V cause the formation firstly of XeCI\*, followed by Xe2CI\* which dissociates with the emission of intense blue-green radiation (peak 226); making negligible the XeCl\* peak (222) in the UV and the Ne peak (224) in the orange. Buffers other than Ne may be used, Ci may be added as HCI or CCI etc. Other excimers radiating in the visible are XeO\*, KrO\*, ArO\*, Xe2Br\*, XeF\*; with the last, F may be added as F, or NF3.



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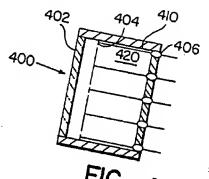


FIG. 4B

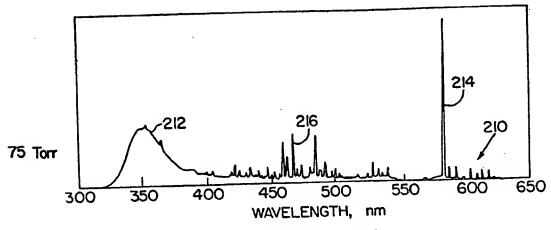
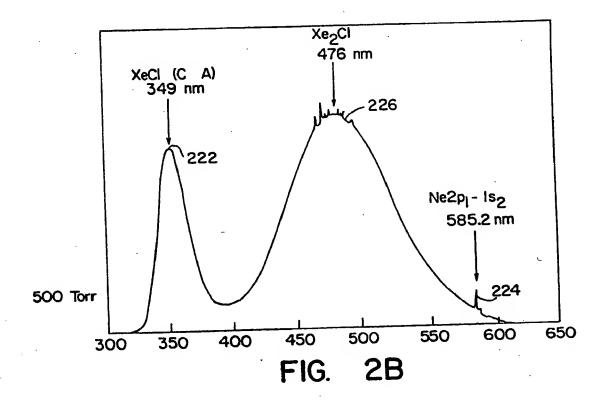
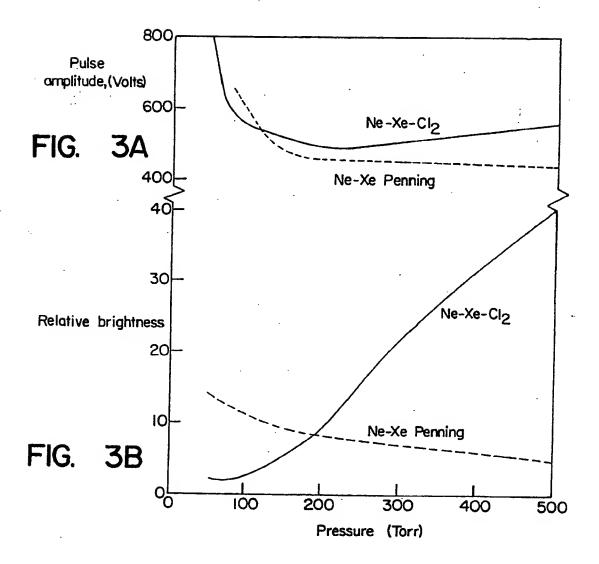


FIG. 2A





## SPECIFICATION Optical display with excimer fluorescence

## Technical field

The field of the invention is that of display 5 devices that express information by emission of visible light.

Background art

In the field of display devices employing a gaseous emitting medium, such as neon buibs, 10 seven-segment displays, numerical indicator tubes and plasma display panels, the standard gas mixture has usually been predominantly neon, often with small admixtures of other rare gases such as xenon or argon which improve the 15 electrical characteristics via the Penning effect. These mixtures emit in the orange/red region of the optical spectrum, towards the low end of the response of the average eye. Workers in the field have long sought a gas or gaseous mixture that 20 would emit in the green or blue region of the spectrum where the eye, especially when dark adapted, is more sensitive. Among the most successful mixtures explored to date have been those described in an article by G. F. Watson, 25 Journal of Physics E8,981 (1975). One approach utilizes a gaseous mixture which emits in the ultraviolet, the ultraviolet radiation being converted to visible light by means of a phosphor coated on one side of the glass enclosing the gas 30 mixture. This approach suffers from the drawback that the phosphor tends to reduce the resolution of the display device since the light emitted by the phosphor extends over a wider area than the actual discharge in the gaseous mixture. An alternative approach is disclosed in a paper by O. Sahni in the 1980 SID International Symposium Digest of Technical Papers, April 1980, which described a mercury seeded gas mixture that must be temperature controlled. The necessity for temperature control is a considerable limitation in 40 practical applications.

In the laser art emission in the blue/green portion of the spectrum has been produced by excimer lasers employing high pressure gas mixtures on the order of several atmospheres and a high electron density discharge of at least 10<sup>14</sup> electrons per cubic centimeter. A typical example is that by G. Marowsky et al, in the Journal of Chemical Physics 75, 1153 (1981).

50 Disclosure of invention

The invention relates to an optical display device employing an electric discharge through a gaseous medium, in which excited or ionized species produced from the constituent gases of the medium react under the action of the discharge to form an excimer molecule that fluoresces in the visible or ultraviolet region of the electromagnetic spectrum.

Brief descripion of drawings

O Figure 1 illustrates an exploded view of an embodiment of the invention;

Figure 2 Ustrates the wavelength dependence of an embodiment of the invention at different pressures;

Figure 3 illustrates the pressure dependence of pulse amplitude and relative brightness of two different gaseous mixtures; and

Figure 4 illustrates an alternative embodiment of the invention.

70 Best mode for carrying out the invention

in the prior art of optical display devices, the most popular emitting medium has been neon, which is often used with small admixtures of rare gases such as xenon or argon, and which emits in the orange/red region of the visible spectrum. The neon emission is within the range of response of a light adapted eye but is poorly seen by a dark adapted eye. Those working in the art have long sought mixtures which would emit brightly in the visible region of the spectrum near the blue/green region where a dark adapted human eye is more sensitive. The prior art has been unable to achieve a reasonable degree of brightness in the desired spectral region, except at the cost of introducing undesirable features.

Commercially practicable optical display devices use operating pressures below or reasonably close to atmospheric, so that excessive reinforcement of large panes of glass is not required; and use only moderate amounts of voltage and current so that expensive power supplies are not required. These conditions are considerably different from the operating conditions of excimer lasers which feature very high pressures and very high electron current densities.

It has been found that it is possible to produce excimer (for the purpose of this patent, the term excimer shall mean both a homonuclear and a 100 heteronuclear excited molecular complex) molecules in a mixture of gases with reasonable efficiency using pressure, voltages and currents appropriate to conventional plasma panels, thereby rendering commercially practical an optical display device using such a mixture. In a particular embodiment in which the excimer Xe<sub>2</sub>Cl\* is the emitting excimer, the excimer is formed by means of the following reaction sequence:

110 e+Xe-Xe\* (3P<sub>2</sub>)+e

Xe\*+Cl,→XeCl\*+Cl

 $X_{e}CI^*+X_{e}+M\rightarrow X_{e_2}CI^*+M$  $X_{e_2}CI^*\rightarrow 2X_{e}+CI+h_{\nu}$  450—550:

where M is Ne or any suitable buffer gas.

It has been found that over a wide range of discharge conditions such as those typical of optical display devices, the precursor molecule XeCl\* is produced with great efficiency in the ten to thirty percent range), the efficiency being highest for an average electron temperature of approximately two to four electron volts. It has

been further found that the effiency of the formation of the triatomic excimer, Xe<sub>2</sub>Cl\*, is sufficiently high so that brightness comparable to the prior art neon Penning mixtures may be achieved at pressures of the order of atmospheric.

An excimer mixture was tested in the apparatus shown partially in exploded view in Figure 1, in which glass plates 110 and 112 10 support X and Y electrodes 123 and 121, the intersections of which locate light emitting electrical discharges. The electrodes are isolated from the gas mixture by dielectric sheets 130 and 132, illustratively formed from a 0.025 millimeter 15 glass dielectric coated with a 200 nanometer magnesium oxide electron emlttlng layer. The two dielectric sheets are separated by 0.1 millimeter by spacer sealer 140 and gas 150 occupies the space between them. Voltage pulses of 20 controllable amplitude, 250 nanoseconds duration and 100 kilohertz repetition rate were applied to the exposed ends of electrodes 121 and 123. Capacitive coupling through the glass and magnesium oxide coatings produced 25 discharges within the gas where the electrodes cross. The discharge emission was viewed through a CIE filtered photometer, the response of which approximates the response of the human eve in order to measure relative brightness as a 30 function of pressure and voltage. The spectral content of the discharge emission was analyzed using a scanning monochrometer, with S-5 photomultiplier response. The illustrative gas mixture comprising nominally 20% xenon, .1% 35 chlorine, the remainder neon, produced the test

Figure 2 illustrates the measured spectral response of the excimer mixture at two different pressure. Figure 2A illustrates the response at a 40 pressure of 0.100 bar, showing peak 212 characteristic of XeCI\* and peak 214 characteristic of the strongest visible transition in a neon-xenon Penning mixture, but showing only a very small intensity in the region 216 45 characteristic of Xe, CI\*. Figure 2B illustrates the response of the same mixture at a pressure of 0.667 bar showing, in addition to the XeCl peak 222 and the neon peak 224, a Xe<sub>2</sub>Cl\* peak 226 dominating the spectral output. It is noteworthy 50 that the exclmer species is excited with such great efficiency that the neon line 224 is relatively insignificant. Indeed, the characteristic neon color Is not visible to the naked eye.

results shown in Figures 2 and 3.

Figure 3A illustrates the pressure dependence
of that pulse amplitude in the embodiment of
Figure 1 which produces a discharge having a
width of approximately one millimeter and Figure
3B shows the relative brightness of two gas
mixtures, the illustrative excimer gas mixture and
the prior art neon-xenon Penning mixture. The
discharge was viewed through a CIE filter and the
units are arbitrary. It can be seen that the pulse
amplitude is substantially similar for both gas

appropriate for the prior art optical display devices and under similar operating conditions. In Figure 3B, the illustrative excimer mixture exceeds the Penning mixture in brightness at a pressure above 0.267 bar. The brightness curve is expected to keep on rising past 0.667 bar, although difficulty may be encountered in keeping the discharge width less than a millimeter at higher pressures. For applications which do not require a discharge width of less than 1 millimeter, the preferred embodiment may have a pressure greater than 0.667 bar.

Figure 4 illustrates an alternative embodiment of the invention, in which seven-segment character display tube 400 is shown in Figure 4A, with semitransparent anode 402 through which are visible the seven cathode segments 404. Figure 4B shows the display tube in side view, with the interior of gas-tight housing 410 filled with excimer gas mixture 420 and containing the cathodes 404, the leads of which enter housing 410 through feed-throughs 406. The cathodes are driven by conventional display logic circuits not shown that provide the required excitation voltage pulses.

The gaseous mixture may be any mixture of gases that react under the influence of an electric discharge to form an excimer that radiates in a desired spectral range. In addition to Xe<sub>2</sub>Cl, suitable exclmers that emlt in the visible region are XeO, KrO, ArO, Xe<sub>2</sub>Br and XeF. Additional excimers that radiate in the ultraviolet and so may be used with a phosphor are Ar<sub>2</sub>, Kr<sub>2</sub>, Xe<sub>2</sub>, ArF, KrF, XeF, ArCl, KrCl and XeCl. The compounds with the highest efficiency for producing radiation are believed to be combinations of at least one atom from an element in the zeroth column of the periodic table (such as argon, krypton and xenon) and at least one atom from an element in the seventh column (such as chlorine or fluorine).

The role of the neon in the reactions of the illustrative embodiment may be performed by any suitable buffer gas. The role of the Cl<sub>2</sub> may also be performed by chlorine-bearing compounds such as HCl, CCl<sub>4</sub> or chlorinated hydrocarbons which dissociate under the influence of an electric discharge. In the case of the excimer XeF, the fluorine donor may be F<sub>2</sub> or NF<sub>3</sub>. Any electric discharge, such as AC, DC or RF may be used.

## Claims

1. An optical display device comprising:
 a gas-tight enclosure, a portion of which is optically transmissive in the visible region of the electromagnetic spectrum, whereby optical display radiation may be emitted from said device;

a predetermined gaseous mixture comprising at least one gas species enclosed in said gas-tight 125 enclosure;

a plurality of electrodes disposed in such a manner that a portion of radiation generated

said electrodes passes th ah said optically transmissive portion of said gas-tight enclosure; and

means for passing an electric discharge 5 between at least two of said electrodes in such a manner that atoms from said at least one gas species react under the influence of sald electric discharge to form excimers which emit electromagnetic radiation upon dissociative de-10 excitation.

2. An optical display device according to claim 1, in which said excimers emit visible optical display radiation.

3. An optical display device according to claim 15 1, in which said excimers emit intermediate radiation in the ultraviolet region of the electromagnetic spectrum and In which said display device further includes a phosphor compound for absorbing a portion of said intermediate radiation 20 and emitting optical display radiation in the visible region of the tromagnetic spectrum.

4. An optical display device according t either of claims 2 or 3, in which said at least one ges species react to form exclmers which include at least one atom from an element in the zeroth column of the periodic table and at least one atom from an element in the seventh column of the periodic table.

5. An optical display device according to claim 30 4, In which said excimer is a member of the group

consisting of Xe<sub>2</sub>Cl, XeCl and XeF.

6. An optical display device according to either of claims 2 or 3, in which the molecules of said excimer comprise at least one atom from an

35 element in the zeroth column of the periodic table

and at least one atom of oxygen.

7. An optical display device according to either of claims 2 or 3, in which at least one of said plurality of electrodes is disposed within said gas-

40 tight enclosure.

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